

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>012.35095ZN</b>	<b>L.19/00249/61 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,5X9,5</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,44	6,80	6,54-6,73	10	0
HEAD THICKNESS	2,10 REF		2,43-2,49	10	0
HEAD ANGLE	80°	82°	81°-81°40'	10	0
RADIUS UNDER HEAD	R 1,40		0,30-0,60	10	0
RECESS DIAMETER	4,60		4,30-4,36	10	0
RECESS DEPTH #2	1,62	2,12	1,82-1,92	10	0
FIRST FULL THREAD UNDER HEAD	1,30 MAX		1,09-1,30	10	0
MAJOR DIAMETER	3,35	3,53	3,44-3,48	10	0
MINOR DIAMETER	2,51	2,64	2,51-2,64	10	0
PITCH	1,30		1,26-1,27	10	0
THREAD ANGLE	60°		57°20'-59°	10	0
POINT ANGLE	40°	50°	46°-48°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	12,20	13,80	8,89-9,42	10	0
TORSION	29 KGF-CM MIN.		41-43	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>